

1 **Transient Operational Characteristics of a**
2 **Dual Compensation Chamber Loop Heat**
3 **Pipe Without the Bayonet for Avionics**
4 **Cooling**

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32 ABSTRACT

33 *The removal of bayonet structures reduces the manufacturing complexity of loop heat pipes (LHPs).*
34 *This study investigates the transient characteristics of a newly designed dual compensation chamber loop*
35 *heat pipe (DCCLHP) without a bayonet in high acceleration fields and analyzes instability phenomena. This*
36 *work was conducted under four typical installation orientations, accelerations of 3~15g, heat loads of*
37 *20~450 W, and heat sink temperatures of 15~25 °C. Results demonstrate that the absence of the bayonet does*
38 *not significantly degrade DCCLHP performance. Even at the unfavorable Orientation I, the system*
39 *successfully starts up at 15g and 20 W while maintaining stable operation at 6g and 450 W. The acceleration*
40 *direction significantly influences operational characteristics. Although favorable for liquid return, excessive*
41 *acceleration may amplify the temperature difference between the two CCs, thereby elevating the evaporator*
42 *temperature. Notably, the DCCLHP may maintain satisfactory performance under high heat loads at the*
43 *unfavorable Orientation IV. Additionally, several instability phenomena are observed. Vapor-liquid*
44 *redistribution may induce evaporator temperature rise in a period of time, and the acceleration magnitude*
45 *alters the minimum heat load triggering this redistribution. Temperature oscillations occur only under*
46 *specific conditions, with higher accelerations causing oscillatory behaviors. Temperature overshoot*
47 *manifests mainly under lower heat loads and orientations favorable for liquid return, while increasing*
48 *acceleration magnitude tends to weaken the overshoot. These findings provide critical data support and*
49 *technical insights for the simplified design of DCCLHPs and their practical applications in aircraft.*

50 **Keywords:** Aircraft; Thermal management; Loop heat pipe; Acceleration; Transient characteristics

51

52 1. INTRODUCTION

53 Advanced aircraft are equipped with numerous highly integrated electronic devices with high heat
54 flux. These components generate substantial heat within confined spaces, easily forming localized hot spots
55 that impair normal operation [1, 2]. Traditional single-phase cooling technologies [3,4] exhibit insufficient
56 heat dissipation capacity, while two-phase cooling methods such as spray cooling and jet impingement
57 cooling [5, 6] impose stringent installation requirements. In contrast, loop heat pipes (LHPs) offer high heat
58 transfer efficiency, long-distance heat transport, and flexible design and installation [7–11], demonstrating
59 unique advantages in thermal management solutions for onboard electronic devices [12, 13].

60 However, conventional single compensation chamber (CC) LHPs may fail to operate normally
61 under unfavorable orientations in gravity field [14, 15], and they face even greater challenges in adapting to
62 the hyper-gravity environments caused by aircraft acceleration variations during maneuvering flight [16]. To
63 address the issue of insufficient capillary wick liquid supply due to adverse installation orientations, dual
64 compensation chamber loop heat pipes (DCCLHPs) have been developed [17, 18].

65 To date, many researchers have investigated the operational performance of DCCLHPs under
66 various installation orientations in gravity field. Lin et al. [19–21] early found that the DCCLHP with a
67 bayonet could start up and operate normally at any orientation but exhibit large temperature overshoots under
68 low heat loads. Through visualization techniques, they observed phenomena such as bubble formation,
69 reverse flow, and liquid redistribution in the evaporator core caused by heat leakage during startup, and
70 revealed unstable behaviors, including temperature oscillations and transient penetration of vapor. Feng et al.
71 [22] specifically investigated instabilities in a DCCLHP with a bayonet, including temperature hysteresis. It
72 was indicated that reverse flow was caused by elevated pressure from evaporation or vapor penetration in the
73 evaporator core. Temperature oscillations occurred more easily when the bayonet-equipped CC was
74 positioned above the evaporator. Zhao et al. [23] employed visualization methods to investigate the operating
75 performance of a bayonet-equipped DCCLHP for wing de-icing. Results demonstrated that the angle of attack
76 significantly affected both operating and condenser temperatures, potentially inducing system temperature
77 oscillations. To enhance the startup performance of DCCLHPs at different orientations, Bai et al. [24, 25]
78 designed and tested variants featuring either an extended bayonet or dual bayonets. Their results showed
79 these designs improved startup under low heat loads (10 W) across various orientations. However,
80 temperature oscillations and overshoot were observed during startup at favorable orientations with low heat
81 loads, attributed to liquid presence in the vapor grooves. Yang et al. [26] investigated the operating
82 performance of a bayonet-equipped DCCLHP featuring an eccentric ceramic wick. The results demonstrated
83 its successful startup under six different orientations at 2 W, achieving 450 W heat transfer over 2.0 m. And
84 system performance improved with decreasing temperature difference between the CCs. Fu et al. [27]
85 developed a bayonet-equipped DCCLHP with dual vapor and liquid lines, it failed to start up under adverse
86 orientations at heat loads of 40-100 W, and temperature overshoot and oscillations were observed during
87 startup at all orientations under low heat loads. Subsequently, they proposed a sequential cooling CC design

88 that enabled successful startup at all orientations under 0-100 W heat loads [28]. Recently, they also designed
89 a 1 kW high-capacity DCCLHP featuring three parallel vapor/liquid lines and a bayonet, demonstrating
90 reliable startup across multiple orientations at 0-300 W heat loads without significant temperature overshoot
91 [29].

92 However, acceleration experiments can better simulate the actual maneuvering flight conditions of
93 aircraft. Thus, Ku et al. [30, 31] conducted pioneering performance tests on a miniature ammonia single CC
94 LHP under 1.2-4.8g accelerations. It was found that the LHP could normally operate in all tests. However,
95 acceleration altered operational temperatures and could induce instabilities. Subsequently, they [32, 33]
96 developed a mathematical model predicting LHP operating temperatures in acceleration fields, attributing
97 temperature variations to additional flow resistance induced by acceleration. Fleming et al. [34, 35]
98 investigated the operational performance of a water single CC LHP with a bayonet and secondary wick under
99 accelerations of 0-10g. It was indicated that dry-out was correlated with both heat load and acceleration. The
100 evaporator heat transfer coefficient and thermal resistance were minimally affected by acceleration, but at
101 high heat loads, wall superheat slightly increased with rising acceleration. Yerkes et al. [16, 36, 37]
102 investigated the effects of steady periodic accelerations (0.5-10g) and phase-shifted periodic variations in
103 heat load and acceleration on the operating performance of a water single CC LHP. The results demonstrated
104 that acceleration variations could detrimentally affect LHP performance in many conditions. For DCCLHPs,
105 Phillips et al. [38] conducted performance tests on a DCCLHP under evaporator-to-condenser acceleration
106 (10g at the condenser) and demonstrated its stable operation under heat loads up to 620 W. Wang et al. [39,
107 40] investigated the effects of five different orientations on the operating performance of a 1 kW-capacity
108 ammonia DCCLHP with a bayonet under both gravity and acceleration conditions (up to 8g). Their results
109 indicated that mechanical effects altered the condensate film thickness in the condenser, thereby affecting
110 condenser capacity and the temperature of liquid returning to the CCs. Xie et al. [41–45] conducted a series
111 of studies on the operational performance of bayonet-equipped DCCLHPs with water or ammonia as working
112 fluids under stable/varying acceleration fields up to 15g at different orientations. Using visualization
113 techniques, they observed and explained acceleration-induced instability phenomena. Recently, they also
114 investigated elevated acceleration effects on the performance of a novel dual-CC flat loop heat pipe [46].

115 A synthesis of the aforementioned references reveal that currently designed and studied DCCLHPs
116 universally incorporate bayonet structures. Both the bayonet structure and secondary wick were originally
117 developed to ensure effective liquid supply to the central portion of the wick, particularly for microgravity
118 applications [47]. These designs have been continuously refined or remain in use today, primarily to enhance
119 the startup performance of DCCLHPs [26,27]. Experimental evidence, however, indicates that bayonet-
120 equipped LHPs may experience significant capillary force reduction under substantial heat leakage
121 conditions [48], and could also lead to the CC overheating when operating with excessive working fluid mass
122 charge, resulting in system failure [49]. On the other hand, removing the bayonet structure can simplify the
123 manufacturing process of DCCLHPs and moderately reduce system mass.

124 Therefore, this study designed and fabricated a DCCLHP without a bayonet, aiming to investigate
125 its operational performance and adaptability under high acceleration conditions, using ammonia as the
126 working fluid. The research focuses on examining the effects of heat loads, orientations, acceleration
127 magnitudes, and heat sink temperatures on the transient characteristics of the DCCLHP in acceleration fields,
128 while analyzing and explaining the instability phenomena induced by acceleration effects. According to
129 existing references, this work represents the first experimental investigation of the transient characteristics
130 of a bayonet-free DCCLHP under acceleration conditions. The findings provide critical data support and
131 technical guidance for both the practical application of DCCLHPs in high-speed aircraft and the design of
132 simplified configurations.

133 2. Experimental setup and procedures

134 Fig. 1 presents the schematic diagram of the experimental system in this study, which primarily
135 consists of the acceleration regulatory system, the heating control and data acquisition system, the cooling
136 system, and the DCCLHP testing unit.

137 In this work, the newly designed DCCLHP comprises a cylindrical evaporator, two cylindrical CCs,
138 a serpentine condenser, a vapor line, and a liquid line, with helical structure incorporated in the mid-portions
139 of both transport lines. The schematic diagram of the internal structure of the evaporator and CCs is shown
140 in Fig. 2. Unlike the conventional DCCLHP, this design eliminates the bayonet structure. The CC1 and CC2
141 are directly connected through the evaporator core, and the condensed working fluid enters the CC2 directly
142 via the liquid line, which reduces manufacturing complexity and cost. The condenser tubing is welded onto

143 an aluminum plate. All shells are constructed from 316L stainless steel, and the capillary wick is fabricated
144 by sintering nickel powder. Furthermore, since most onboard electronic devices require operational
145 temperature below 75 °C, ammonia was selected as the working fluid due to its high Dondar number, large
146 dP/dT value, and low superheat requirement for boiling [50]. The working fluid charge mass was determined
147 to be approximately 60 g based on the theoretical analysis in Reference [19]. Both excessively low and high
148 working fluid charge can lead to difficulties in system startup, potentially resulting in insufficient liquid
149 supply or temperature overshoot, respectively [19, 49]. The detailed design parameters of this DCCLHP are
150 listed in Table 1.

151 As shown in Fig. 1, the DCCLHP is mounted inside the test enclosure at the end of the rotating arm.
152 The centrifuge can provide a maximum radial centrifugal acceleration of 15g. To ensure the safety and
153 stability of the experimental system, the test duration for each condition is typically limited to 60 minutes,
154 which covers the time required for the DCCLHP to reach steady state under any condition in this study. A
155 thin-film electric heater is attached to the exact center of the evaporator's outer surface. The heat input Q is
156 regulated by a DC power supply, with its maximum value set to 450 W. The voltage (U) and current (I)
157 measurement accuracies are $\pm 0.1\%$ and $\pm 0.5\%$, respectively. The temperature variations at each measurement
158 point on the DCCLHP were recorded using PT100 temperature sensors with an accuracy of ± 0.3 °C and an
159 Agilent 34970A data logger. The exact positions of all temperature measurement points are shown in Fig. 3.
160 Specifically, CON_1, CON_3, and CON_5 are located at the bends of the condenser's serpentine tubing. The
161 condenser was firmly secured to the aluminum cooling plate of the cooling system, with thermal grease
162 applied at the interface to minimize contact thermal resistance. COLD_IN was used to monitor the cooling
163 water temperature entering the cooling plate for stable heat sink temperature control. In this experiment, three
164 heat sink temperature setpoints were adopted for specific operating conditions: 15 °C, 20 °C, and 25 °C.

165 Fig. 4 presents the schematic diagrams of the four installation orientations of the DCCLHP and the
166 corresponding internal vapor-liquid distributions in this study. The four orientations are labeled as
167 Orientation I to IV. Arrows marked with a and g denote the directions of centrifugal acceleration and
168 gravitational acceleration, respectively. The symbol \otimes indicates gravitational acceleration directed inward,
169 perpendicular to the plane of the page. Unless otherwise specified, all accelerations referenced in this text

170 refer specifically to centrifugal acceleration. As illustrated in Fig. 4, the vapor-liquid distribution of the
171 working fluid differs in the two CCs due to the distinct force directions.

172

173 3. Results and discussion

174 3.1 Operating characteristics for different orientations under acceleration

175 3.1.1 Transient behaviors at Orientation I

176 Fig. 5 shows the temperature variations of the DCCLHP at Orientation I with the 20 °C heat sink
177 temperature under different conditions, respectively corresponding to 6g and 20 W, 6g and 450 W, 15g and
178 20 W, 15g and 50 W. The DCCLHP can successfully start up at 20 W under the most unfavorable orientation,
179 exhibiting operational temperatures of 28.1 °C and 33.0 °C under 6g and 15 g conditions, respectively.
180 Furthermore, it demonstrated normal operation at 6g and a relatively high heat load of 450 W, maintaining a
181 stable temperature of 43.3 °C. However, at 15g and a low heat load of 50 W, the evaporator temperature
182 continuously increased without reaching a steady state. Additionally, system stabilization time increased
183 significantly at lower heat loads.

184 In Fig. 5(a), following the application of acceleration and heat load at 170 s, vapor gradually
185 generated in the evaporator and flowed through the vapor line into the condenser. The temperatures at EVA,
186 CC1, CC2, and VL_OUT increased, while all measurement points on the condenser showed gradual
187 temperature rise. Concurrently, LL_IN and LL_OUT temperatures decreased sequentially as subcooled
188 working fluid slowly entered the CC2, indicating the progressive establishment of a stable forward circulation.
189 Ultimately, the temperatures of EVA, CC1, and CC2 kept at 28.1 °C, 27.4 °C, and 27.3 °C, respectively. Due
190 to its proximity to the CC2, LL_OUT maintained a higher temperature than LL_IN. The condenser operated
191 with only partial utilization, as evidenced by the vapor-liquid interface being located between VL_OUT and
192 CON_1. Under acceleration effects, vapor accumulation near CON_3 resulted in a locally high temperature.
193 As illustrated in Fig. 5(c), at 15g and 20 W, the temperature evolution trends at all measurement points
194 followed patterns similar to those observed in the aforementioned case. However, the stabilized temperatures
195 of EVA, CC1, and CC2 reached 33.0 °C, 31.1 °C, and 31.2 °C respectively, exhibiting systematically higher
196 values compared to the above condition.

197 As depicted in Fig. 5(b), upon application of the thermal-mechanical load at 65 s, vapor rapidly
198 generated and entered the condenser, the temperatures of the evaporator, vapor line, and condenser sharply
199 increased. The subcooled liquid pushed into the liquid line triggered a sharp sequential temperature drop at
200 LL_IN and LL_OUT. With working fluid returning into the CC2, both CC1 and CC2 temperatures slightly
201 decreased around 80 s before subsequently rising again. EVA, CC1, and CC2 reached steady temperatures
202 of 43.3 °C, 40.6 °C, and 38.7 °C, respectively. Although the CC1 and CC2 exhibited similar vapor-liquid
203 distributions, the direct inflow of condensed working fluid into the CC2 resulted in its slightly lower
204 temperature compared to the CC1. During stable operation, the condenser was in a complete two-phase state,
205 with liquid accumulation near CON_1 and CON_5 due to acceleration effects, yielding their comparatively
206 lower temperatures of 35.9 °C and 35.2 °C.

207 In Fig. 5(d), after applying acceleration and heat load at 30 s, vapor slowly generated and entered
208 the vapor line. The condenser temperature exhibited a slight increase, both LL_IN and LL_OUT temperatures
209 decreased slightly. It was indicated that the condenser was barely utilized, as the vapor failed to undergo
210 effective condensation, and the working fluid return flow encountered substantial flow resistance. Meanwhile,
211 the temperatures at EVA, CC1, and CC2 continued to rise, suggesting increasing heat leakage from the
212 evaporator to the CCs. Consequently, the system failed to reach a steady state. The experiment was terminated
213 to prevent potential wick breakdown.

214 For the DCCLHP, the driving pressure Δp_{cap} generated by the capillary wick must exceed the total
215 pressure drop of the loop for normal startup and operation. In this work, the Δp_{cap} must satisfy the following
216 condition.

$$217 \quad \Delta p_{cap} \geq \Delta p_{vg} + \Delta p_{vl} + \Delta p_{con,v} + \Delta p_{con,l} + \Delta p_{ll} + \Delta p_w + \Delta p_a \quad (1)$$

$$218 \quad \Delta p_a = \rho a l \quad (2)$$

219 Here, Δp_{vg} and Δp_{vl} are the vapor pressure drops in the vapor grooves and vapor line respectively,
220 $\Delta p_{con,v}$ and $\Delta p_{con,l}$ are the vapor and liquid pressure drops in the condenser, Δp_{ll} is the working fluid pressure
221 drop in the liquid line, and Δp_w is the liquid pressure drop through the capillary wick. Δp_a is primarily the
222 additional pressure head induced by acceleration on the liquid working fluid. When the flow direction of the
223 working fluid aligns with the acceleration direction, Δp_a assumes a negative value; conversely, it becomes
224 positive. However, when the flow direction is perpendicular to the acceleration direction, Δp_a is negligible.

225 Where ρ is the liquid density, a is the magnitude of acceleration, and l is the effective flow length of the
226 working fluid along the acceleration direction. In fact, both Δp_{vg} and Δp_{vl} are relatively low and can be
227 neglected. The total pressure drop in the external loop is primarily governed by $\Delta p_{con,l}$, Δp_{ll} , Δp_w , and Δp_a .
228 Due to the horizontal configuration of the DCCLHP, the gravitational influence is also negligible.

229 At Orientation I, when subjected to 15g acceleration, Δp_a was significantly larger compared to the
230 6g condition. Consequently, the Δp_{cap} likely failed to meet the requirement of Eq (1) at 50 W, the insufficient
231 subcooling of the return fluid and persistently increasing heat leakage from the evaporator to the CCs caused
232 the operation failure. However, as the heat load was reduced from 50 W to 20 W, the mass flow rate decreased,
233 leading to a reduction in system flow resistance. And the subcooling degree of the returning liquid was
234 sufficient to balance the heat leakage from the evaporator. Therefore, the DCCLHP can successfully start up
235 and achieve stable operation at 15g and 20 W. In addition, due to the higher Δp_a , the operational temperature
236 at 15g and 20 W was notably elevated compared to that under 6g and 20 W condition.

237 The present DCCLHP demonstrated successful startup at low heat loads (20 W) under the adverse
238 Orientation I even without the bayonet. This capability may be attributed to enhanced wick performance,
239 system structure, and filling ratio. Moreover, the operating temperature of this DCCLHP for Orientation I at
240 450 W and 6g was 43.3 °C, which is close to the values for Orientation I at a lower heat load of 300 W with
241 the accelerations of 5g and 7g in Reference [51]. These results indicate that a rationally structural
242 simplification does not result in significant performance loss.

243 3.1.2 Transient behaviors at Orientation II

244 Fig. 6 presents the temperature variations of the DCCLHP for Orientation II and 150 W with a heat
245 sink temperature of 20 °C, comparing the transient behaviors between 3g and 15g conditions. It is seen that
246 the acceleration magnitude significantly impacts the transient operation of the system. Under the
247 aforementioned 15g condition, the working fluid distribution within the condenser exhibits a distinct vapor-
248 liquid interface. The operational temperatures at 3g and 15g are 28.5 °C and 31.8 °C, respectively.

249 In Fig. 6(a), after applying acceleration and heat load at 90 s, the temperatures of LL_IN and
250 LL_OUT exhibited an immediate decline, reaching their minimum values at 110 s and 160 s, which
251 confirmed the transit of subcooled working fluid through the liquid line into the CC2. The temperature at
252 CC2 initially increased but subsequently decreased at 110 s under the effect of the returning subcooled liquid,

253 before rising again at 170 s. When the system reached steady-state operation, the temperatures of EVA, CC1,
254 and CC2 kept at 28.5 °C, 26.8 °C, and 25.1 °C, respectively. Under the acceleration, a significant amount of
255 vapor accumulated in the CC1, resulting in its temperature being notably higher than that of CC2. During
256 this process, the condenser operated entirely in a two-phase state, while vapor was also present in the liquid
257 line, leading to high temperature at LL_IN.

258 As shown in Fig. 6(b), when the acceleration was increased to 15g, the temperature of the CC2
259 continuously decreased during system startup until stabilization due to the effect of the returning subcooled
260 liquid. Meanwhile, the temperatures of CON_4 and CON_3 exhibited abrupt drops at 135 s and 200 s,
261 respectively, followed by gradual recovery to the steady-state. In the end, the temperatures of EVA, CC1,
262 and CC2 stabilized at 31.8 °C, 31.2 °C, and 23.1 °C, respectively, while the vapor-liquid interface in the
263 condenser remained fixed between CON_3 and CON_4.

264 For Orientation II at 150 W, as the acceleration was increased from 3g to 15g, a distinct vapor-liquid
265 interface emerged in the condenser, accompanied by a reduction in the two-phase zone length. And the
266 acceleration-induced pressure head Δp_a enhanced liquid return. However, the operational temperature of the
267 DCCLHP increased by 3.3 °C, while the temperature difference between the CC2 and CC1 surged from
268 1.7 °C to 8.1 °C. It was demonstrated that under the above operating conditions, while the liquid working
269 fluid could effectively return to the CC2 under high acceleration, reducing its temperature from 25.1 °C to
270 23.1 °C, the acceleration effects critically impeded adequate wick wetting near the CC1 side. As a result, heat
271 leakage from the evaporator to the CC1 intensified sharply, driving the temperature of CC1 rise to 31.2 °C
272 and likely causing localized wick dry out or breakdown, ultimately degrading the DCCLHP's operating
273 performance.

274 3.1.3 Transient behaviors at Orientation III

275 Fig. 7 displays the temperature variations of the DCCLHP for Orientation III and 6g with a heat
276 sink temperature of 20 °C, under the 30 W and 200 W conditions. The DCCLHP exhibits temperature
277 overshoot at the 30 W condition, with operational temperatures of 25.2 °C and 30.7 °C for the aforementioned
278 two cases.

279 In Fig. 7(a), following the application of thermal-mechanical load at 60 s, the temperature at LL_IN
280 exhibited an immediate decrease, while all other measurement points showed a rapid temperature rise. This

281 confirmed the entry of subcooled working fluid into the liquid line and CC2. At 195 s, the temperatures of
282 EVA, CC1, CC2, VL_OUT, and LL_OUT displayed a sudden and rapid decline. Notably, the evaporator
283 temperature dropped from a maximum value of 26.1 °C. Meanwhile, CON_1 exhibited a sharp temperature
284 rise due to the rapid passage of high-temperature vapor. Subsequently, the system gradually reached a steady
285 state, with the temperatures of EVA, CC1, and CC2 stabilizing at 25.2 °C, 24.8 °C, and 24.7 °C, respectively.
286 The vapor-liquid interface in the condenser remained positioned between CON_1 and CON_2. Additionally,
287 the temperature at LL_OUT continuously increased prior to reaching its peak of 24.9 °C, indicating that heat
288 leakage from the evaporator to the CCs was significant during this stage. This sustained heat transfer
289 prevented cooling at the liquid line outlet near the CC2, keeping LL_OUT's temperature consistently high.
290 The specific causes of the aforementioned temperature overshoot will be detailed in Section 3.4.

291 As illustrated in Fig. 7(b), after the application of acceleration and heat load at 55 s, the sequential
292 temperature drops at LL_IN and LL_OUT again signified the progressive inflow of subcooled liquid into the
293 CC2. Around 60 s, the temperatures of EVA, CC1, and CC2 slightly decreased before resuming their ascent
294 until system stabilization. Ultimately, the temperatures of EVA, CC1, and CC2 kept at 30.7 °C, 29.4 °C, and
295 29.5 °C, respectively. High-temperature vapor entered the liquid line, while the condenser operated entirely
296 in a vapor-liquid two-phase state. Under the acceleration, CON_3 exhibited the lowest temperature of 27.1 °C
297 due to the accumulation of liquid working fluid.

298 Under the 30 W condition, the mass flow rate of the working fluid was relatively low, only a small
299 portion of the condenser was utilized. Due to the limited subcooling of the returning liquid and heat leakage
300 from the evaporator to the CCs, the temperatures of the CCs remained elevated, approaching that of the
301 evaporator. When the heat load was 200 W, the mass flow rate increased significantly, and the condenser
302 was fully utilized. However, the higher flow resistance in the external loop caused the evaporator temperature
303 to rise. According to Eq (3), the average temperature difference between the evaporator and the CCs
304 (approximately 1.4 °C) was also greater than that observed at 30 W.

305

$$\Delta p = \Delta T \left(\frac{dp}{dT} \right)_{\text{sat}} = \Delta T \frac{\lambda}{(v_g - v_l) T} \quad (3)$$

306 Where, ΔT is the mean temperature difference between the evaporator and CCs, λ is the latent heat
307 of the liquid, v_g and v_l are the specific volumes of vapor and liquid respectively, T is the average temperature
308 of the evaporator and CCs, and Δp is the total pressure drop in the external loop.

309 3.1.4 Transient behaviors at Orientation IV

310 Fig. 8 depicts the temperature variations of the DCCLHP for Orientation IV and 6g with a heat sink
311 temperature of 20 °C, under heat loads of 50 W, 100 W, 150 W, and 200 W. The DCCLHP exhibited
312 continuous evaporator temperature escalation at 50 W, ultimately leading to operation failure. However, the
313 system maintained stable operation at higher heat loads, with corresponding operational temperatures of
314 25.4 °C, 27.9 °C, and 30.3 °C for the aforementioned conditions.

315 In Fig. 8(a), upon application of the thermal-mechanical load at 15 s, the temperatures at all
316 measurement points increased gradually. At 400 s, the temperatures of LL_IN, CON_4, and CON_1 started
317 to decline sequentially. By approximately 700 s, the temperature at VL_OUT began to drop rapidly, while
318 LL_IN increased slowly. At 820 s, the temperature at LL_IN surged abruptly. It was indicated that high-
319 temperature vapor from the CCs back flowed into the liquid line, simultaneously pushing subcooled liquid
320 into the vapor line. At approximately 880 s, the temperatures of EVA, CC2, and LL_OUT had elevated to
321 46.0 °C, 43.9 °C, and 39.6 °C, respectively, with no signs of stabilization. For safety, the experiment was
322 terminated.

323 Under conditions of higher acceleration and lower heat loads at Orientation IV, the DCCLHP
324 frequently failed to maintain stable operation. This was likely because the acceleration generated a significant
325 Δp_a in the condenser, while the Δp_{cap} cannot overcome the high flow resistance in the external loop. As a
326 result, the CCs failed to receive sufficient subcooled liquid, causing the temperatures of both the evaporator
327 and CCs to rise continuously. The capillary wick broke down, allowing high-temperature vapor from the
328 CC2 to backflow into the liquid line, resulting in operation failure.

329 As shown in Fig. 8(b), the system successfully started up with the return of subcooled liquid. Due
330 to the acceleration effects of Orientation IV, the CC1 accumulated a significant volume of liquid working
331 fluid, resulting in a noticeably lower temperature compared to CC2. Under heat loads of 100 W, 150 W, and
332 200 W, the steady-state temperatures of CC1 kept at 22.4 °C, 23.5 °C, and 24.4 °C, respectively, while the
333 temperature difference between the CC1 and CC2 progressively increased to 2.2 °C, 3.5 °C, and 4.9 °C.

334 Similar to the operating characteristics observed at Orientation II, a larger temperature difference between
335 the two CCs correlated with a higher evaporator temperature, indicating intensified thermal imbalance under
336 these conditions. In addition, when the heat load exceeded 100 W, the condenser became fully utilized, and
337 the liquid line inlet also exhibited a vapor-liquid two-phase state.

338 It was noteworthy that for 6g and 200 W, the system operational temperature at Orientation IV was
339 slightly lower than that at Orientation III. Under the two conditions, both the condenser and liquid line entered
340 a two-phase state, and the acceleration-induced Δp_a of the working fluid in the condenser may exhibit
341 minimal variation. However, for Orientation IV, the condensed liquid entering the CC2 rapidly flowed
342 through the evaporator core under acceleration, effectively wetting the capillary wick. This behavior may
343 contribute to a reduction in operational temperature to some extent, thereby enhancing the system's thermal
344 performance.

345 Furthermore, although compared to References [51, 52], this DCCLHP has difficulty in startup for
346 Orientation IV at low heat loads, its operating temperatures under 6g and heat loads of 150 W and 200 W
347 were 27.9 °C and 30.3 °C, respectively, which are even lower than those for Orientation IV at 5g with 150
348 W and 200 W in Reference [51]. These results collectively indicate that the bayonet-free DCCLHP did not
349 exhibit significant performance loss in acceleration field.

350 3.2 Vapor-liquid redistribution

351 For Orientation II, vapor-liquid redistribution occurs under specific operating conditions.
352 Specifically, after system startup, the external loop transitions from an entirely two-phase state to one with a
353 clear vapor-liquid interface, until reaching steady-state operation. Fig. 9 presents the temperature variation
354 curves of the DCCLHP for Orientation II at 12g and 150 W with heat sink temperatures of 15 °C, 20 °C, and
355 25 °C. The corresponding operational temperatures under these conditions are 28.7 °C, 32.6 °C, and 35.7 °C,
356 respectively.

357 In Fig. 9(a), after the application of acceleration and heat load at 230 s, vapor rapidly generated and
358 drove the subcooled liquid sequentially through LL_IN and LL_OUT before entering the CC2, causing a
359 successive temperature drop in all three points. After 350 s, all measurement points exhibited a rising
360 temperature trend, with the external loop operating in a two-phase state. Approximately 635 s later, LL_IN,
361 CON_6, LL_OUT, and CON_5 began to decline sequentially. At 1500 s, the vapor-liquid interface retreated

362 to between CON_4 and CON_5, with EVA at 30.2 °C. After 1600 s, the temperature at CON_4 also began
363 to decrease, while that of CON_3 first declined and then gradually increased. During this process, the
364 temperature at EVA continuously increased. When the system reached steady-state operation, the
365 temperatures of EVA, CC1, and CC2 were 32.6 °C, 31.2 °C, and 23.6 °C, respectively. The vapor-liquid
366 interface in the condenser stabilized between CON_3 and CON_4. The DCCLHP achieved its final stable
367 operation only after multiple adjustments of the vapor-liquid interface in the external loop.

368 When the heat sink temperature increased to 25 °C, as shown in Fig. 9(b), the temperatures of all
369 measurement points rose upon the application of acceleration and heat load, with the external loop
370 transitioning into a vapor-liquid two-phase state. After 470 s, the temperatures of LL_IN, CON_6, CON_5,
371 and LL_OUT began to decrease sequentially, the vapor-liquid interface retreated to between CON_4 and
372 CON_5. By approximately 630 s, the temperatures of CON_4 and CON_3 also started to decline successively,
373 further pushing the vapor-liquid interface back to between CON_2 and CON_3. At 810 s, the temperature at
374 CON_2 also began to decrease. During the aforementioned process, the temperatures of EVA, CC1, and
375 VL_OUT continued to rise, while the utilization efficiency of the condenser gradually decreased. Heat
376 leakage from the evaporator to the CC1 persistently increased, leading to a continuous temperature rise in
377 both EVA and CC1. The maximum temperature recorded at EVA reached 39.1 °C. After 1085 s, the
378 condenser's utilization efficiency improved, leading to temperature rises in CON_2, CON_3, and CON_4,
379 while the temperatures of EVA, CC1, VL_OUT, and CON_1 began to decline. Upon reaching a steady state,
380 the evaporator temperature kept at 35.7 °C, with the vapor-liquid interface in the condenser located between
381 CON_3 and CON_4.

382 However, when the heat sink temperature was reduced to 15 °C, as illustrated in Fig. 9(c), the vapor-
383 liquid redistribution disappeared, and the system operated normally until reaching steady state. The lower the
384 heat sink temperature, the stronger the condenser's cooling capacity becomes, making it difficult to be fully
385 utilized at 150 W. However, as the heat sink temperature increases, the condenser may experience a complete
386 transition to a vapor-liquid two-phase state during operation. This phenomenon demonstrates that vapor-
387 liquid redistribution may be directly related to the condenser's heat transfer.

388 Based on the comprehensive experimental results, it has been determined that the occurrence of
389 vapor-liquid redistribution is not random but follows certain predictable patterns. Fig. 10 illustrates the vapor-

390 liquid distribution states in the external loop under different conditions for Orientation II with a heat sink
391 temperature of 20 °C. For this DCCLHP, the external loop tended to transition entirely into a two-phase flow
392 under conditions of high heat loads and low accelerations. Conversely, under low heat loads and high
393 accelerations conditions, a distinct vapor-liquid interface became clearly observable in the external loop. The
394 vapor-liquid redistribution in the external loop emerged with increasing heat load, typically occurring when
395 the condenser approached full utilization. Furthermore, higher acceleration elevated the minimum heat load
396 required to achieve complete condenser utilization.

397 For Orientation II, the acceleration acts as a driving force for liquid flow in the condenser and a
398 resisting force in the evaporator core, with the overall effect being a resistance. According to Eqs (1) and (2),
399 the Δp_{cap} rises as the acceleration increases from 3g to 15g. Consequently, the ΔT between the evaporator and
400 the CCs increases according to Eq. (3), causing in the higher operating temperature. Meanwhile, the
401 condensation temperature rises, decreasing the temperature difference for condensation heat transfer. When
402 the heat dissipation is constant, the required condensation area or the condensation length decreases, the
403 vapor-liquid redistribution occurs. During the redistribution process, high transient operating temperature
404 may occur, as shown in Fig. 9(b).

405 3.3 Temperature oscillation

406 Fig. 11 displays the temperature oscillation curves of the DCCLHP for Orientation III at 9g and 50
407 W with a heat sink temperature of 20 °C. Upon applying acceleration and heat load at 60 s, vapor rapidly
408 generated and entered the condenser, causing immediate temperature increases at all measurement points
409 except LL_IN, along with a sharp rise in condenser utilization efficiency. Approximately 300 s later,
410 temperature decreases were observed at the evaporator, CCs, vapor line, liquid line outlet, and condenser
411 inlet sections, while other measurement point temperatures increased. This indicated further improvement in
412 condenser utilization efficiency, resulting in increased subcooling of the returning working fluid. The
413 enhanced subcooling effectively mitigated heat leakage from the evaporator to the CCs, thereby suppressing
414 further temperature rises in both the evaporator and CCs. Subsequently, the system began to exhibit periodic
415 temperature oscillations, with operating temperatures fluctuating between approximately 24.4 °C and 24.8 °C.

416 The temperature oscillations are intrinsically linked to heat leakage from the evaporator to the CCs
417 under acceleration effects, which induces periodic oscillations of the vapor-liquid interface within the

418 external loop. Under sustained heat load, the temperature at EVA increases, elevating the temperatures of
419 VL_OUT, CON_1, and CON_2 with high-temperature vapor entering the condenser. Simultaneously, heat
420 leakage from the evaporator increases the temperature of the CCs, where high-temperature vapor forces the
421 working fluid back into the condenser. This shifts the vapor-liquid interface toward the condenser inlet,
422 reducing temperatures of CON_3 to CON_5 while increasing those of LL_IN and LL_OUT. However,
423 elevated pressure in the vapor line drives the vapor-liquid interface toward the condenser outlet, raising
424 temperatures of CON_3 to CON_5, while subcooled working fluid reduces liquid line temperature. When
425 the subcooled liquid returns to the CCs, the temperatures of the CCs and evaporator decrease, lowering the
426 generated vapor temperature. This cycle repeats periodically. Notably, Orientation III facilitates working
427 fluid return, further preventing excessive temperature rise in the evaporator. Therefore, while temperature
428 oscillation manifests instability, it also represents a self-regulating behavior of the DCCLHP under certain
429 operating conditions.

430 Fig. 12 shows the temperature variation curves of the DCCLHP for Orientation IV at 150 W with a
431 heat sink temperature of 20 °C, tested under acceleration conditions of 3g, 9g, 12g, and 15g. The
432 corresponding operational temperatures are approximately 27.8 °C, 27.8 °C, 28.0 °C, and 28.5 °C,
433 respectively. This indicates that as acceleration increases, the return flow resistance of the liquid working
434 fluid rises, leading to a slight elevation in operational temperature. Moreover, the external loop maintains a
435 two-phase state across these conditions without a distinct vapor-liquid interface.

436 When the acceleration increased from 9g to 12g, temperature oscillations with a period of
437 approximately 290 s occurred across all measurement points except the CC1, which was nearly filled with
438 liquid. The amplitude was about 0.4 °C at EVA, while LL_IN exhibited the largest fluctuation of 2.2 °C. A
439 distinct phase shift was observed between LL_IN and other measurement points, and periodic movement of
440 the vapor-liquid interface occurred between CON_4 and LL_OUT. When the acceleration further increased
441 to 15g, the temperature oscillations intensified, exhibiting a reduced period of 240 s. The amplitude reached
442 about 0.5 °C at EVA, while LL_IN still showed the most pronounced fluctuation of 3.4 °C. The vapor-liquid
443 interface moves between CON_5 and LL_OUT. At 15g, a larger additional resistance is generated, which
444 requires a greater capillary force than at 12g to balance the external loop resistance. As a result, the operating
445 temperature at 15g is higher. Due to the larger subcooling of the returning liquid from the condenser at 15g,

446 the amplitude of temperature oscillation at LL_IN is greater than at 12g. Simultaneously, the additional
447 resistance caused by the acceleration slightly reduces the period of system oscillations. For Orientation IV,
448 while increased acceleration has a minimal impact on the system's operational temperature, it induces
449 significant temperature oscillations. Such fluctuations are detrimental to electronic devices requiring
450 stringent thermal stability.

451 3.4 Temperature overshoot

452 In this study, temperature overshoot predominantly occurs under low heat load conditions at
453 Orientation II and III. Fig. 13 depicts the temperature variation curves of the DCCLHP for Orientation II
454 under 30 W low heat load and 3g, 12g, and 15g acceleration conditions with a heat sink temperature of 20 °C.
455 It can be observed that under the 3g and 12g conditions, the system exhibits significant temperature overshoot
456 during startup. The operational temperatures for the three conditions are 23.2 °C, 23.8 °C, and 24.2 °C,
457 respectively. The sharp increase in acceleration for Orientation II still raises the evaporator temperature,
458 consistent with the conclusions in Section 3.1.2.

459 In Fig. 13(a), after the application of acceleration and heat load, vapor rapidly formed and entered
460 the vapor line, causing a sharp temperature rise in VL_OUT. At approximately 230 s, the temperatures of
461 EVA, CC1, CC2, and LL_OUT all reached their peak values of 24.6 °C, 24.1 °C, 23.4 °C, and 23.5 °C,
462 respectively. This indicated significant heat leakage from the evaporator to the CCs, particularly to the CC1.
463 After 230 s, the temperatures of these five points began to decline. The temperature rise rates at CON_1 and
464 CON_2 accelerated, while the temperature difference between CON_2 and CON_3 significantly increased.
465 This enhancement in condenser utilization led to improved subcooling of the returning working fluid.
466 Consequently, the temperatures of both the evaporator and CCs decreased. When the system reached steady-
467 state operation, the temperatures of EVA, CC1, and CC2 kept at 23.2 °C, 23.0 °C, and 22.8 °C respectively,
468 with a temperature overshoot of 1.4 °C observed during the transient phase. Finally, the temperature at
469 LL_OUT decreased to approach that of the condenser. The vapor-liquid interface in the condenser stabilized
470 between CON_2 and CON_3.

471 Fig. 13(b) demonstrates similar temperature evolution characteristics in the DCCLHP to those
472 observed in Fig. 13(a). At approximately 325 s, the temperatures of both EVA and CC1 peaked at 24.0 °C
473 and 23.8 °C respectively. Subsequently, the temperatures of EVA, CC1, CC2, VL_OUT, and LL_OUT began

474 to decline, while CON_1 and CON_2 exhibited a rapid temperature rise. The condenser utilization efficiency
475 increased sharply. At steady-state operation, the temperatures of EVA, CC1, and CC2 kept at 23.8 °C, 23.6 °C,
476 and 23.3 °C, respectively, with a temperature overshoot of 0.2 °C. As shown in Fig. 13(c), when the
477 acceleration increased to 15g, the operating process remained similar to the aforementioned scenario, but
478 temperature overshoot was nearly negligible. At steady state, the temperatures of EVA, CC1, and CC2 kept
479 at 24.2 °C, 23.8 °C, and 23.3 °C, respectively.

480 It is indicated that the temperature overshoot is closely related to the heat leakage of the evaporator
481 and thermal equilibrium of the CCs at low heat loads. For Orientation II at the same heat load, the increase
482 in acceleration promotes the return flow of subcooled working fluid, thereby supplying more cooling capacity
483 to the CCs. It reduces the temperature rise caused by heat leakage from the evaporator to the CCs,
484 consequently diminishing the temperature overshoot. Simultaneously, higher acceleration leads to a slight
485 increase in operational temperature, accompanied by an enlarged temperature difference between the two
486 CCs.

487 As shown in Fig. 14, for Orientation III at 30 W and 12g with a heat sink temperature of 20 °C, the
488 temperature variation trend of the DCCLHP is similar to that of the 6g condition corresponding to Fig. 7(a).
489 Under 12g acceleration, when the system reached steady-state operation, the EVA temperature stabilized at
490 24.9 °C with a temperature overshoot of approximately 0.1 °C, which was significantly lower than the 0.9 °C
491 under the 6g condition. It is evident that for both Orientation II and III, favorable for working fluid return,
492 higher accelerations consistently reduce the system's temperature overshoot. This mitigation effect decreases
493 the adverse impact of excessive startup overshoot on precision electronic devices.

494 **4. Conclusion**

495 This study investigates the effects of heat loads, installation orientations, acceleration magnitudes,
496 and heat sink temperature on the transient operational characteristics of a newly designed DCCLHP without
497 a bayonet. It further examines the impact of acceleration on vapor-liquid redistribution, temperature
498 oscillation, and temperature overshoot, yielding several key conclusions.

499 (1) This DCCLHP demonstrates competent performance despite the absence of a bayonet structure.
500 It achieves successful startup at 15g and 20 W while maintaining stable operation at a relatively lower
501 acceleration of 6g combined with a higher heat load of 450 W under the unfavorable Orientation I.

502 (2) Acceleration direction significantly influences operational characteristic. For Orientation II,
503 increasing acceleration enhances working fluid return but may lead to wick end dry-out and greater heat
504 leakage. For Orientation IV, the system exhibits startup difficulty with reverse flow at low heat loads but
505 stable operation at higher heat loads, where the bayonet-free design may improve wick wettability, achieving
506 performance comparable to Orientation III.

507 (3) The operating temperature increases with heat load or acceleration rising, accompanied by a
508 greater temperature difference between the two CCs, at Orientation II and IV.

509 (4) The vapor-liquid redistribution occurs during the transitional phase when the condenser
510 approaches full utilization with increasing heat load, during which elevated operating temperature may arise.
511 This phenomenon results from thermodynamic instabilities under acceleration effects. Furthermore,
512 increasing acceleration raises the minimum heat load required to achieve complete condenser utilization.

513 (5) Temperature oscillation occurs only at low heat loads for Orientation III and at relatively high
514 heat loads for Orientation IV. For Orientation IV at 150 W, elevated acceleration induces temperature
515 oscillations. The fluctuation period decreases from 290 s at 12g to 240 s at 15g, while the temperature
516 amplitude at LL_IN increases from 2.2 °C (12g) to 3.4 °C (15g). Notably, the evaporator temperature
517 amplitude remains nearly identical under the two acceleration conditions.

518 (6) At orientations favoring working fluid return (e.g., Orientations II and III), the system exhibits
519 temperature overshoot at low heat loads, primarily attributed to heat leakage from the evaporator to the CCs.
520 However, appropriately increasing acceleration magnitude effectively reduces the temperature overshoot,
521 thereby mitigating its adverse effects on electronic devices. To illustrate, for Orientation II at 30 W, the
522 overshoot values at 3g, 12g, and 15g are 1.4 °C, 0.2 °C, and nearly 0 °C, respectively.

523

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528

529 **NOMENCLATURE**
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I	Current, [A]
Q	Heat load, [W]
T	Temperature, [°C]
U	Voltage, [V]
a	Centrifugal acceleration, [m/s ²]
g	Gravitational acceleration, [9.81 m/s ²]
l	Length, [m]
p	Pressure, [Pa]
v	Specific volume of working fluid, [m ³ /kg]

Greek symbols

ρ	Density, [kg/m ³]
λ	Latent heat, [kJ/kg]

Subscripts

a	Centrifugal acceleration
cap	Capillary pressure
con,l	Liquid pressure drop in the condenser
con,v	Vapor pressure drop in the condenser
g	The specific volume of vapor

<i>l</i>	The specific volume of liquid
<i>ll</i>	Liquid line
<i>sat</i>	Saturation
<i>vg</i>	Vapor groove
<i>vl</i>	Vapor line
<i>w</i>	Wick

Abbreviations

<i>CC</i>	Compensation chamber
<i>DCCLHP</i>	Dual compensation chamber loop heat pipe
<i>ID</i>	Inside diameter
<i>LHP</i>	Loop heat pipe
<i>OD</i>	Outside diameter

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Figure Captions List

- Fig. 1 The schematic diagram of the experimental system
- Fig. 2 Schematic diagram of the internal structure of the evaporator and CCs
- Fig. 3 Schematic diagram of temperature measurement point arrangement
- Fig. 4 Schematic diagram of installation orientations and corresponding vapor-liquid distributions
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- Fig. 6 Temperature variation curves of the 3g and 15g conditions for Orientation II at 150 W with a heat sink temperature of 20 °C
- Fig. 7 Temperature variation curves of the 6g conditions for Orientation III at 30 W and 200 W with a heat sink temperature of 20 °C
- Fig. 8 Temperature variation curves of the 6g conditions at Orientation IV with a heat sink temperature of 20 °C
- Fig. 9 Temperature variation curves of the 12g and 150 W conditions at Orientation II with different heat sink temperatures
- Fig. 10 Vapor-liquid distribution states of the external loop under different conditions for Orientation II with a heat sink temperature of 20 °C
- Fig. 11 Temperature oscillation curves of the DCCLHP for Orientation III at 9g and 50 W with a heat sink temperature of 20 °C

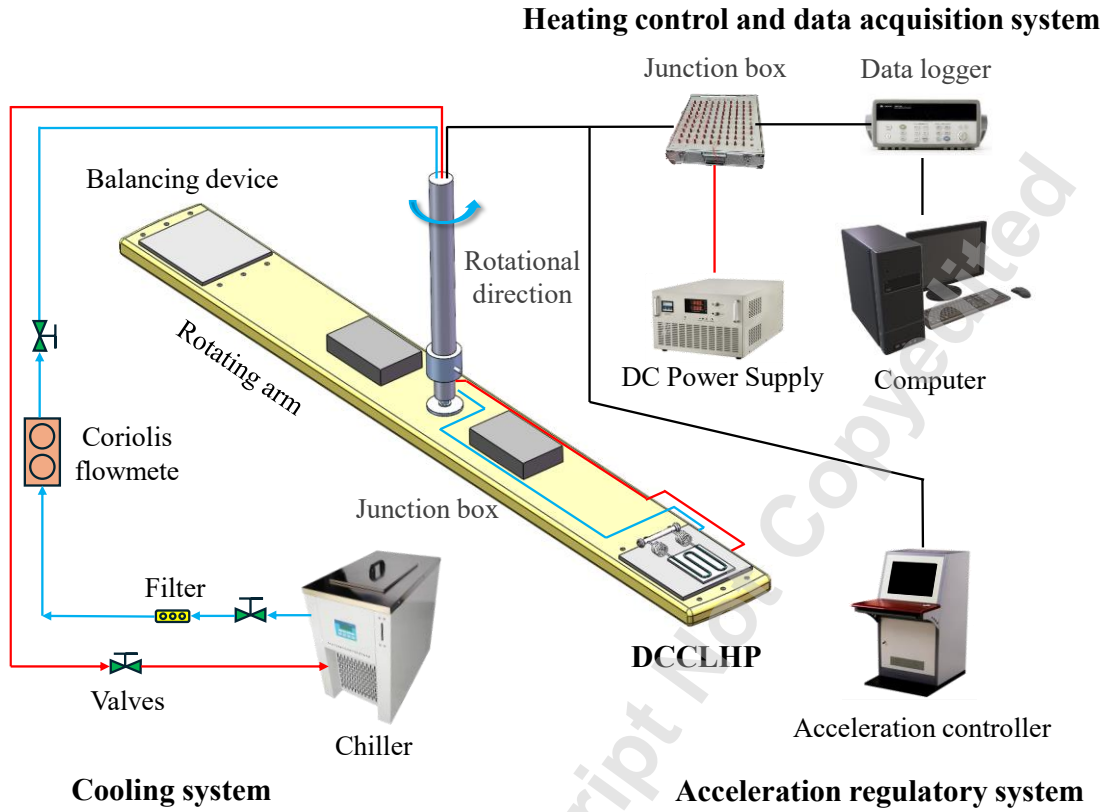
- Fig. 12 Temperature variation curves of the DCCLHP for Orientation IV at 150 W with a heat sink temperature of 20 °C under different acceleration magnitudes
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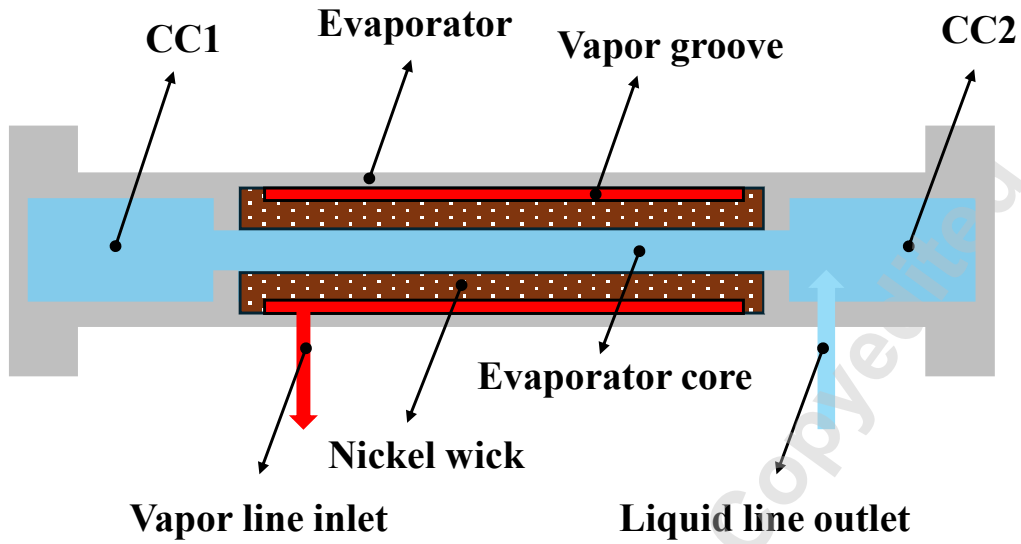
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Fig. 1 The schematic diagram of the experimental system

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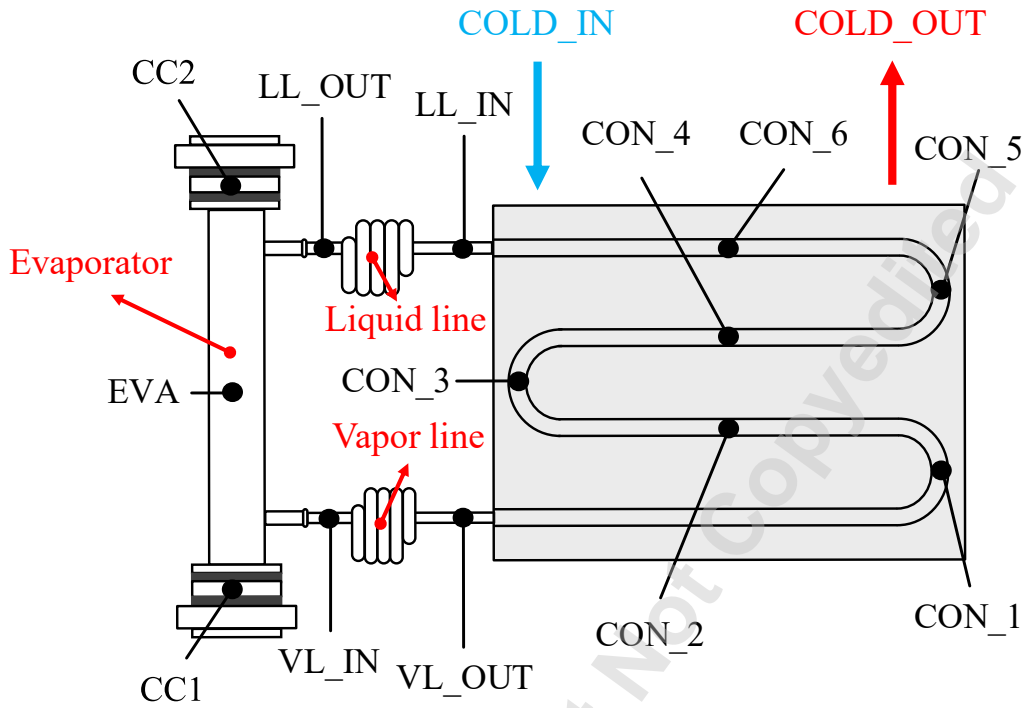


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Fig. 2 Schematic diagram of the internal structure of the evaporator and CCs

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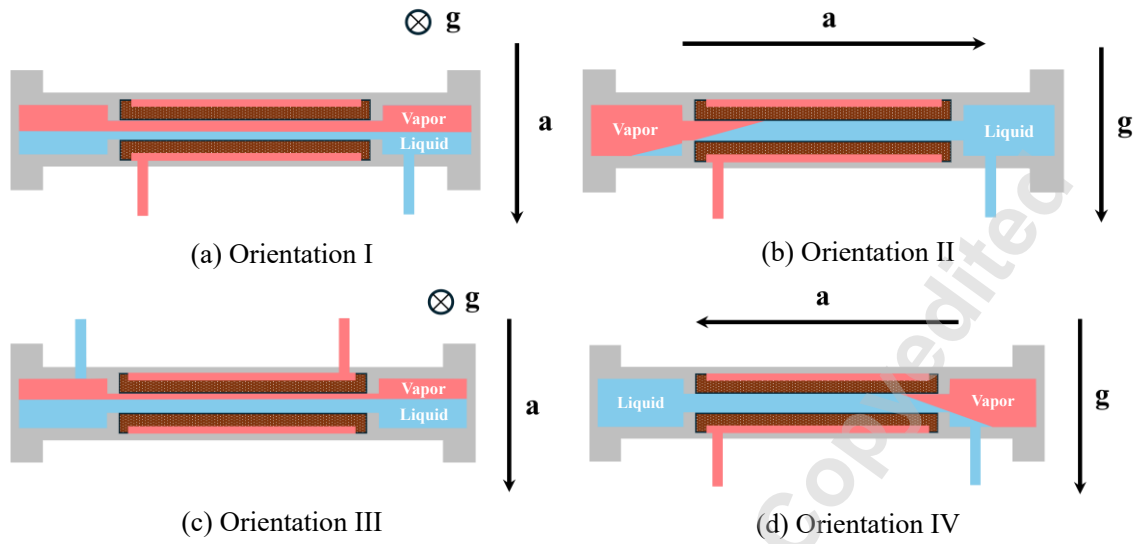


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Fig. 3 Schematic diagram of temperature measurement point arrangement

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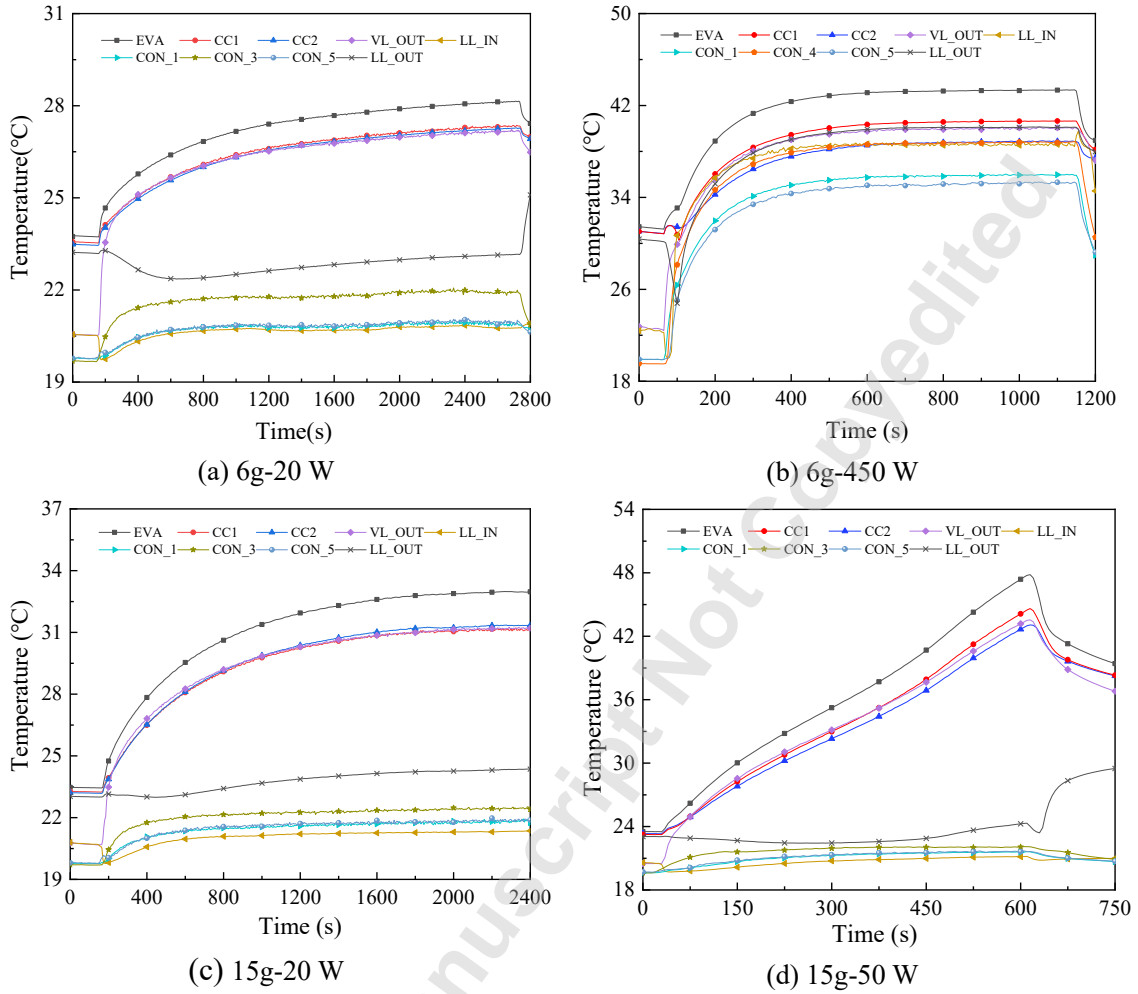


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Fig. 4 Schematic diagram of installation orientations and corresponding vapor-liquid distributions

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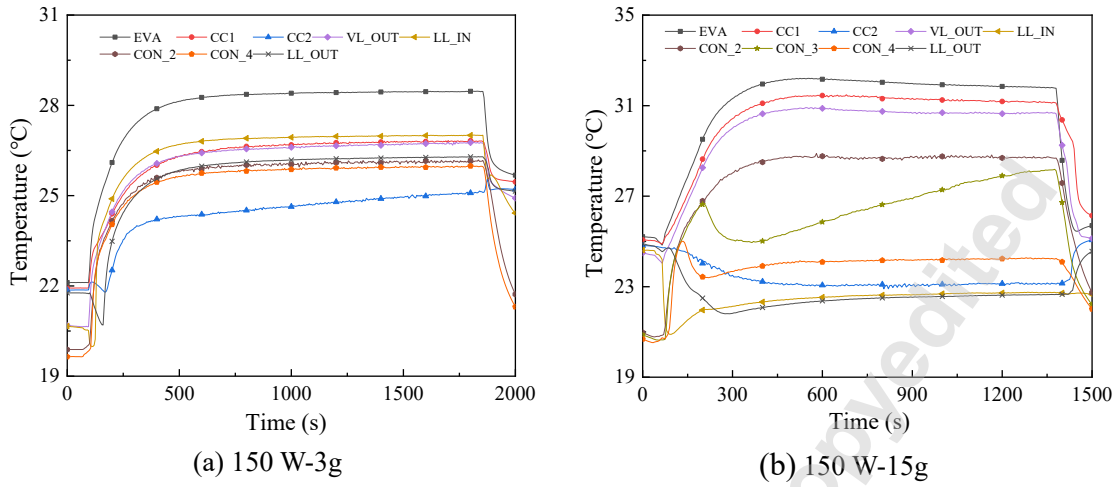
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Fig. 5 Temperature variation curves of the 6g and 15g conditions at Orientation I with a heat sink temperature of 20 °C

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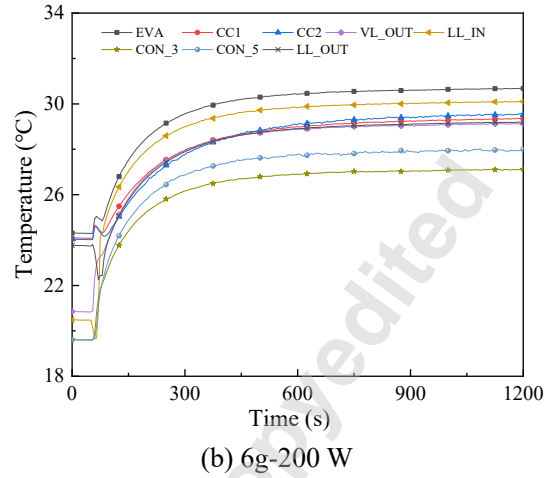
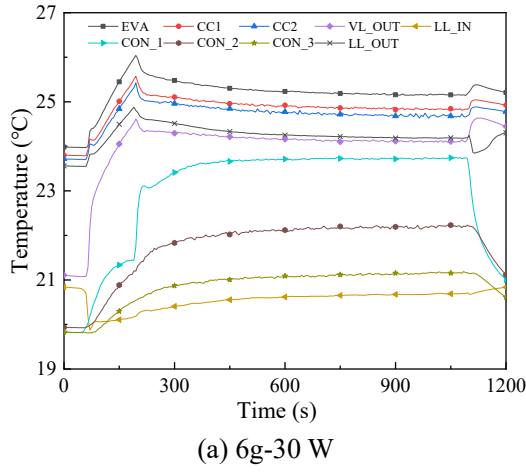


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Fig. 6 Temperature variation curves of the 3g and 15g conditions for Orientation II at 150 W with a heat sink temperature of 20 °C

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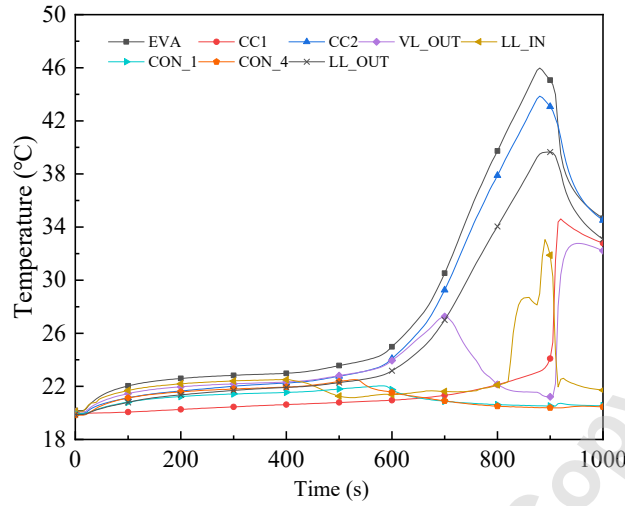


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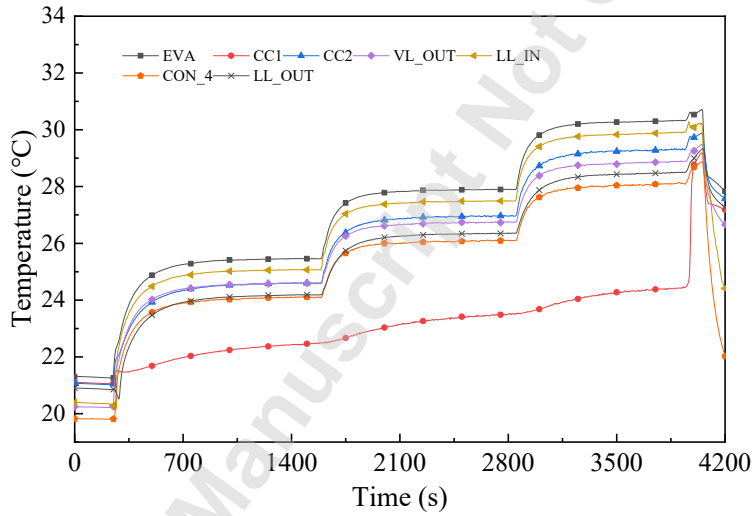
Fig. 7 Temperature variation curves of the 6g conditions for Orientation III at 30 W and 200 W with a heat sink temperature of 20 °C

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(a) 50 W

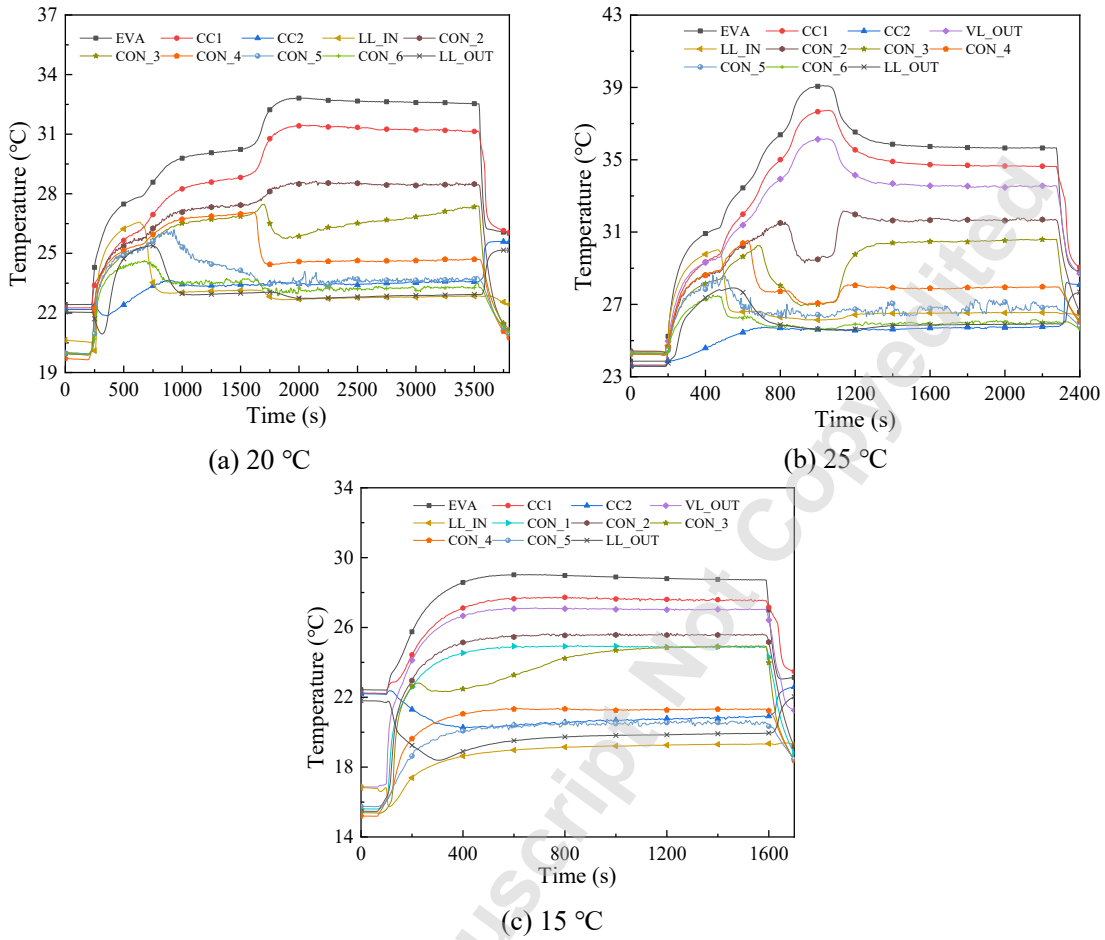


(b) 100 W-150 W-200 W

Fig. 8 Temperature variation curves of the 6g conditions at Orientation IV with a heat sink temperature of 20 °C

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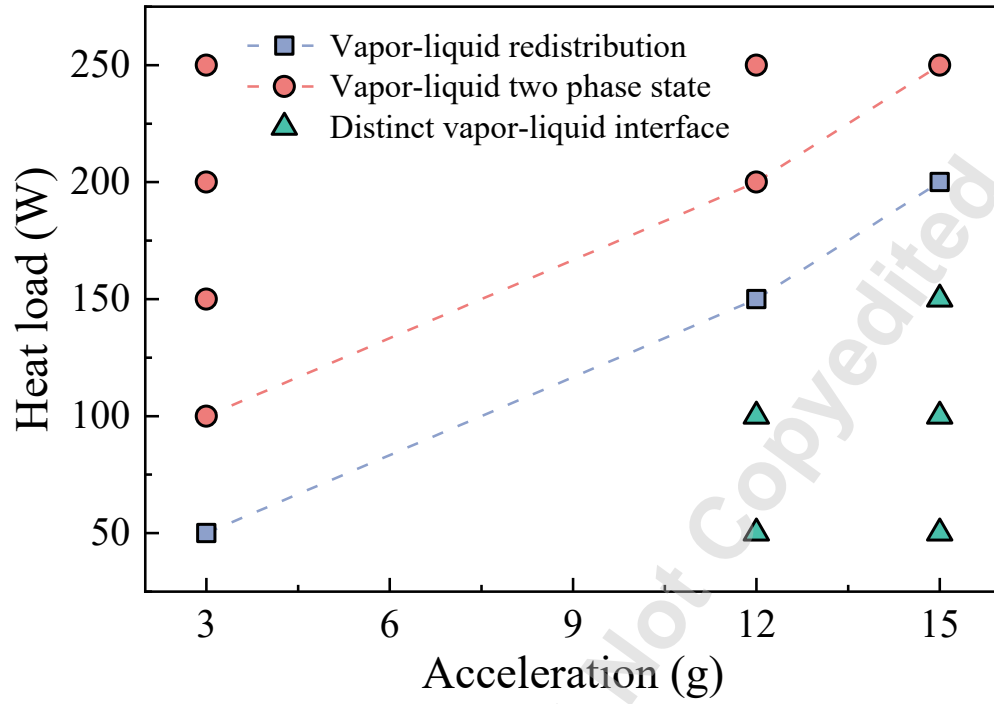
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Fig. 9 Temperature variation curves of the 12g and 150 W conditions at Orientation II with different heat sink temperatures

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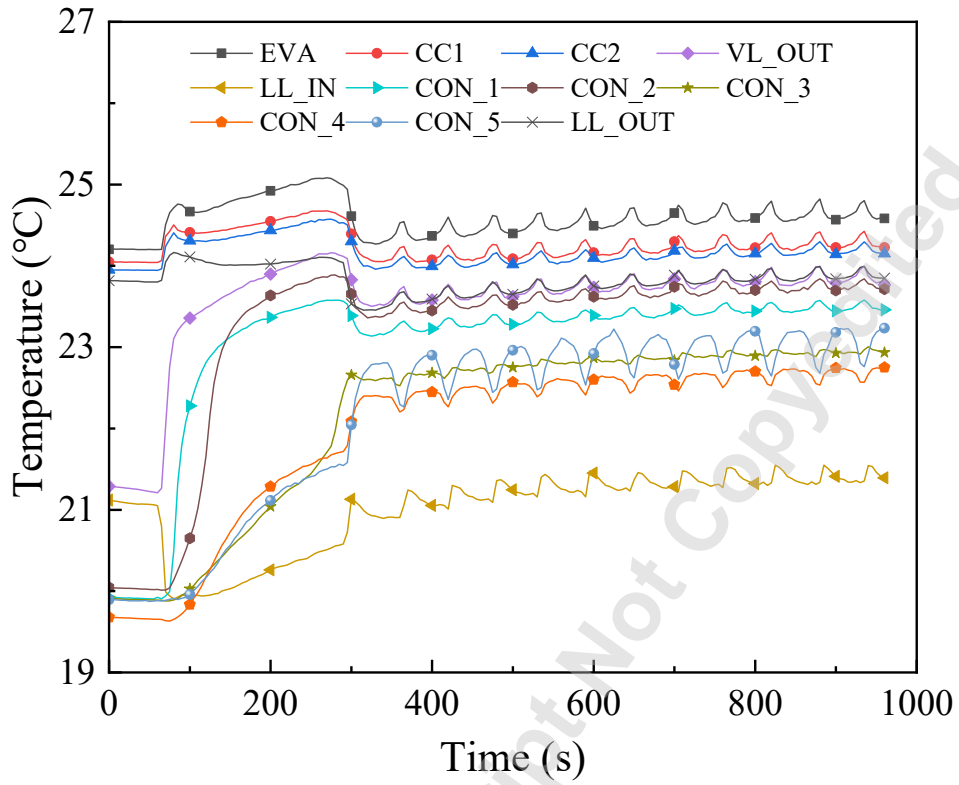


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Fig. 10 Vapor-liquid distribution states of the external loop under different conditions for Orientation II with a heat sink temperature of 20 °C

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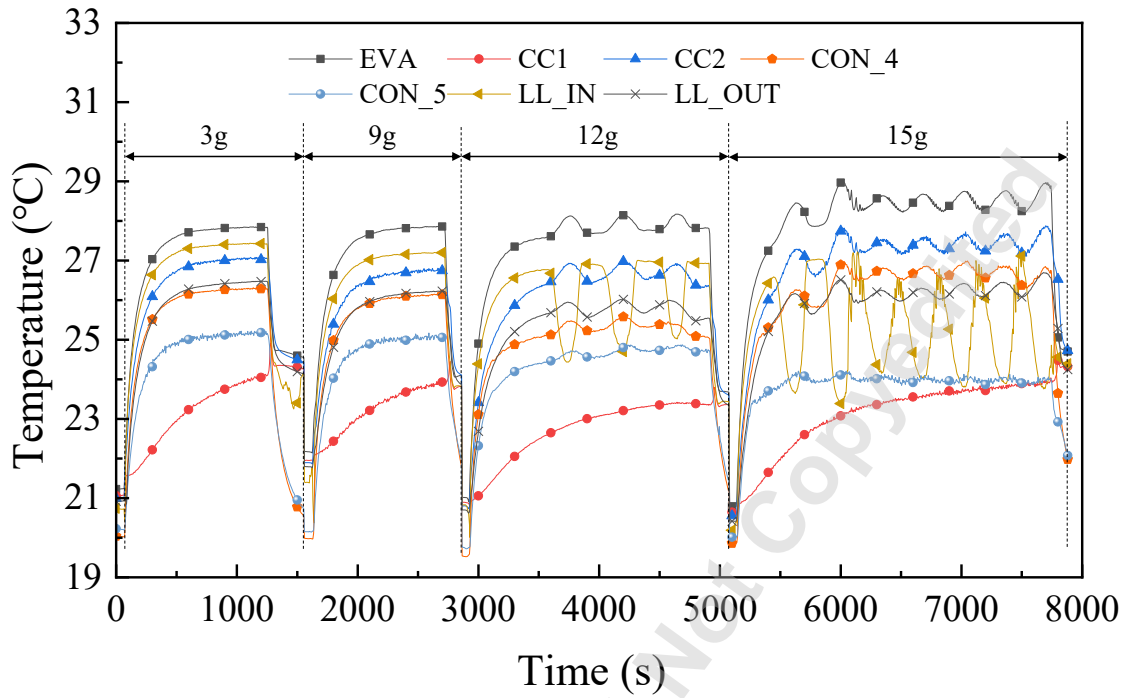


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Fig. 11 Temperature oscillation curves of the DCCLHP for Orientation III at 9g and 50 W with a heat sink temperature of 20 °C

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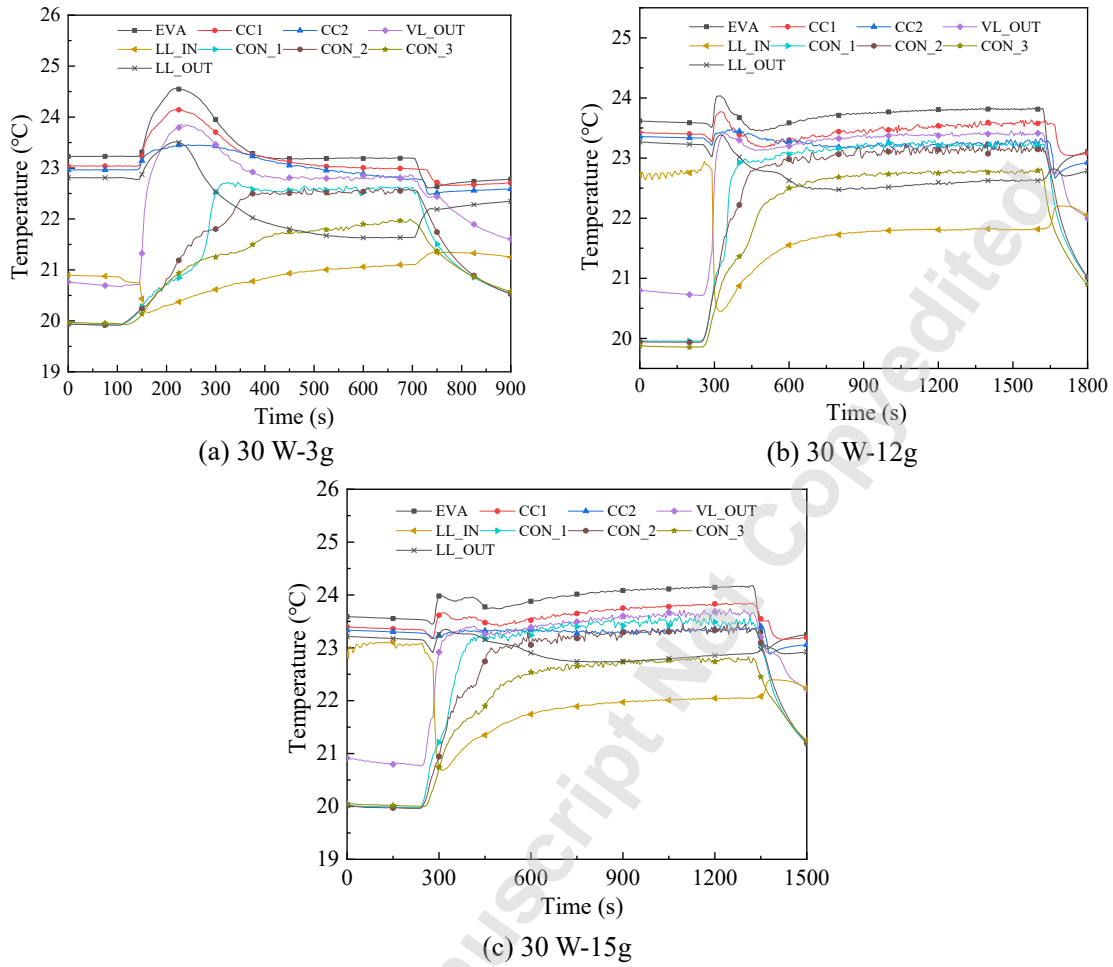


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Fig. 12 Temperature variation curves of the DCCLHP for Orientation IV at 150 W with a heat sink temperature of 20 °C under different acceleration magnitudes

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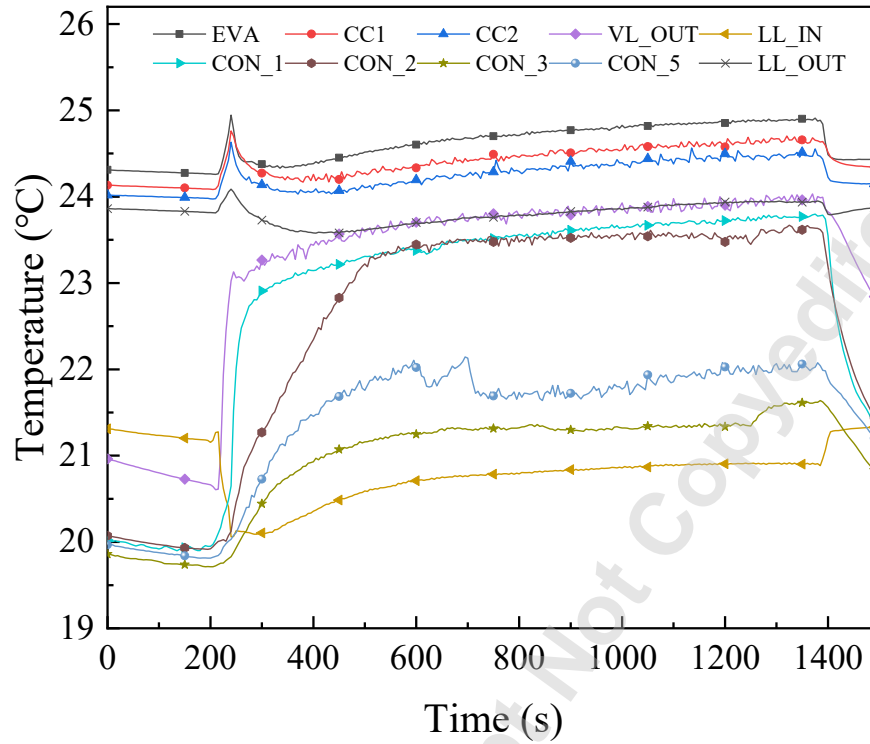
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Fig. 13 Temperature variation curves of the DCCLHP for Orientation II at 30 W with a heat sink temperature of 20 °C under different acceleration magnitudes

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Fig. 14 Temperature variation curves of the DCCLHP for Orientation III at 30 W and 12g with a heat sink temperature of 20 °C

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Table Caption List

Table 1 Main design parameters of the DCCLHP

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Table 1 Main design parameters of the DCCLHP

Components	Material	Design parameters	Dimensions
Wick	Nickel	Pore radius (μm)	0.5
		Porosity	48.5%
		Permeability (m^2)	1.3×10^{-14}
		OD/ID/Length (mm)	23/10/156
Evaporator	Stainless steel 316 L	OD/ID/Length (mm)	25/23/156
CCs	Stainless steel 316 L	OD/ID/Length (mm)	27/25/60
Liquid pipe	Stainless steel 316 L	OD/ID/Length (mm)	6/4/500
Vapor pipe	Stainless steel 316 L	OD/ID/Length (mm)	6/4/500
Condenser	Stainless steel 316 L	OD/ID/Length (mm)	6/5/1100
Working fluid	Ammonia		

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